



**PRVÁ ZVÁRAČSKÁ, a. s.**  
**FIRST WELDING, Inc.**



Certification Body for Products accredited  
by the Slovak National Accreditation Service according to ISO/IEC 17065:2012

# CERTIFICATE

Welding of railway vehicles and components  
according to the standard EN 15085-2+A2:2025

**PZ 0485 15085 002 P0704 SK**

certification body for products hereby confirms that the company



**VIMAN MULTIPLUG PVT LTD**  
**298, 299, 303 & 304, KIADB Industrial Area, 3rd Phase,**  
**Malur, Kolar District, Karnataka - 563 130, India**  
CIN: U29299KA1989PTC010198

fulfills requirements  
according to

**EN 15085-2**  
**classification level CL1 in the type of activity**  
**P(production)**

in the range indicated in the annex.

Validity: **02.03.2026 until 01.03.2029**

Certified since: **02.03.2026**

In Bratislava on **02.03.2026**

Place and date of issue

Lead auditor: **Kannayeram Gnanapandithan, IWE**



**Ing. Branislav Šimovič, IWE**  
Deputy head of certification body





## ANNEX TO THE CERTIFICATE

PZ 0485 15085 002 P0704 SK

### Scope of certificate:

WPQR number (standard)	Welding process (EN ISO 4063)	Material groups (CEN ISO/TR 15608)	Range of qualification (mm)
VMP/PQR/001 (EN ISO 15614-1)	135	1.1	P/BW: t: 1 - 4 D: >500 D: >150 PC, rot.:PA,PF
VMP/PQR/002 (EN ISO 15614-1)	135	1.1	P/FW: t: 1,4 - 4 a: 1,5 - 3 D: >500 D: >150 PC, rot.:PA,PF
VMP/PQR/003 (EN ISO 15614-1)	135	1.1	P/FW: t: 3 - 12 a: 3 - 6 D: >500 D: >150 PC, rot.:PA,PF
VMP/PQR/004 (EN ISO 15614-1)	135	1.1	P/BW: t: 3 - 7,8 D: >500 D: >150 PC, rot.:PA,PF
VMP/WPQR/012 (EN ISO 15614-1)	135	1.2	P/BW: t: 3 - 24 D: >500 D: >150 PC, rot.:PA,PF
VMP/WPQR/013 (EN ISO 15614-1)	135	1.2	P/FW: t: 3 - 24 a: no rest. D: >500 D: >150 PC, rot.:PA,PF
VMP/WPQR/014 (EN ISO 15614-1)	135	1.2	P/FW: t: 3 - 24 a: 3 - 6 D: >500 D: >150 PC, rot.:PA,PF
VMP/WPQR/015 (EN ISO 15614-1)	135	1.2	P/BW: t: 15 - 60 D: >500 D: >150 PC, rot.:PA,PF
VMP/WPQR/016 (EN ISO 15614-1)	135	1.2	P/FW: t: ≥ 5 a: no rest. D: >500 D: >150 PC, rot.:PA,PF
VMP/PQR/008 (EN ISO 15614-1)	141	8.1	P/FW: t: 3 - 12 a: 3 - 6 D: >500 D: >150 PC, rot.:PA,PF
VMP/PQR/009 (EN ISO 15614-1)	141	8.1	P/FW: t: 1,4 - 4 a: 1,5 - 3 D: >500 D: >150 PC, rot.:PA,PF

a Test piece material qualify the equal or lower specified minimum yield strength steels

b Test piece material qualify steels in the same sub-group and any lower sub-group within the same group

c Test piece material qualify steels in the same sub-group.

In Bratislava on 02.03.2026

Place and date of issue



Ing. Branislav Šimovič, IWE  
Deputy head of certification body

General provisions:

The General Terms and Conditions of the PRVÁ ZVÁRAČSKÁ, a. s. apply in the currently valid version.

PRVÁ ZVÁRAČSKÁ, a. s., Kopčianska 14, 851 01 Bratislava, SLOVAKIA

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### Scope of certification:

WPQR number (standard)	Welding process (EN ISO 4063)	Material groups (CEN ISO/TR 15608)	Range of qualification (mm)
VMP/PQR/010 (EN ISO 15614-1)	141	8.1	P/FW: t: 0,7 - 2 a: 1,5 - 3 D: >500 D: >150 PC, rot.:PA,PF
VMP/WPQR/011 (EN ISO 15614-2)	141	22.1, 22.2, 22.3, 22.4 and their combinations	P/FW: t: 1,5 - 6 a: 1,5 - 3 D: >500 D: >150 rot.:PA,PC
VMP/WPQR/017 (EN ISO 15614-1)	141	1.2	P/BW: t: 1,5 - 6 D: >500 D: >150 PC, rot.:PA,PF
VMP/WPQR/018 (EN ISO 15614-1)	141	1.2	P/FW: t: 2,1 - 6 a: no rest. D: >500 D: >150 PC, rot.:PA,PF
VMP/WPQR/019 (EN ISO 15614-1)	141	1.2	P/FW: t: 2,1 - 6 a: 1,88 - 3,75 D: >500 D: >150 PC, rot.:PA,PF
VMP/PQR/005 (EN ISO 15614-12)	212	1.1	P/Spot weld: t: 2
VMP/PQR/006 (STN EN ISO 14555)	786	1.1	P/Spot weld: t <sub>1</sub> : 1,5 t <sub>2</sub> : M3 x 40

a Test piece material qualify the equal or lower specified minimum yield strength steels

b Test piece material qualify steels in the same sub-group and any lower sub-group within the same group

c Test piece material qualify steels in the same sub-group.

**Area of application:** New Build of Railway Vehicles and Their Components, Weld Performance Class CP C2.

### Welding personal:

Responsible welding coordinator	1st deputy of the responsible welding coordinator	Others deputies
Gowtham Rajendran (IWE) - external	Sunder Murthy R (level C)	Anil K (level C) Ashok Kumar V (level C)



**Notes:** -

**Register No.:** PZVAR/15085/CL1/138/26/0

In Bratislava on 02.03.2026

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